



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2224

Job Sheet 180424



Part No: D2224

Job Qty: 4 ea

Part Name: Rappel Anchor Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/10/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV E IPP Rev:D 02.04.23 Add note for grain direction & inspect 8, 21 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Machining		
100	Bandsaw	4 pcs	8/10/18	8/10/18	0.00	5.34	Bandsaw1		
110	CNC Vertical Machining	4 pcs	8/10/18	8/10/18	0.37	5.34	HAAS 5 Axis		
120	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC2		
130	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC8		
140	Outsource	4 pcs	8/10/18	8/10/18	0.00	0.00	Outsource4		
150	Packaging	4 pcs	8/10/18	8/10/18	0.00	0.00	Packaging2		
160	QC	4 pcs	8/10/18	8/10/18	0.00	0.00	QC5		
170	Packaging	4 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3		
180	QC21-SA	4 Ea	8/10/18	8/10/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks: 2.8" *****Note grain direction *****

Descriptions: 110 - 1-Machine as per Folio D2224 & Dwg D2224

140 - Issue P/O: _____ Red Anodize as per Dwg D2224 MIL-A-8625

160 - INSPECT ANODIZE

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T73B2.500X03.25	7075-T73 Bar 2.50 X 3.25	1 ft (.25 ea)	90-Start up Operation	S098838

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T73B2.500X03.25	1	7	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 3:20 PM dart.white.jesse



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098841



Part: D2224

Job No: 180424

Serial No/Batch: S098841

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/02/18

DART AEROSPACE LTD		Work Order: 180 424
Description: Rappel Anchor		Part Number: D2224
Inspection Dwg: D2224 Rev: E		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.188	+/-0.010	.187	✓		SL10	Veru
0.050 x 45°	+/-0.010 x 0.5°	.055	✓		"	
0.250	+/-0.010	.250	✓		"	
R0.500	+/-0.010	.500	✓		Rad gauge	
3.000	+/-0.010	3.000	✓		SL10	Veru
Ø0.507	+0.008/-0.001	.507	✓		↓	
0.750	+/-0.010	.749	✓			
2.313	+/-0.010	2.311	✓			
1.687	+/-0.010	1.688	✓			
2.438	+/-0.010	2.439	✓			
1.125	+/-0.010	1.122	✓			
Ø0.313	+0.006/-0.001	.313	✓			

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Measured by:		Audited by:	mmpl	Prototype Approval:	N/A
Date:	18-08-02	Date:	15/05/12	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.11	New Issue	KJ/DD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040733

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040733

PO Date: 8/13/18

Due Date: 8/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173238	647.7918	Bracket ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	8/30/18	8 pcs	0 pcs	8 pcs	\$12.55/pcs	\$100.40
2	169396	647.7915	Bracket ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	8/30/18	10 pcs	0 pcs	10 pcs	\$10.35/pcs	\$103.50
	181422			Firmed	-	8/30/18	30 pcs	0 pcs	30 pcs	\$10.35/pcs	\$310.50
Sub Total:							40	0	40		\$414.00

3	169395	647.7914	Bracket ANODIZE TEMPLATE Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, Prime IAW MIL-P-23377J Type1 Class N Certification of Conformity is required	Firmed	-	8/30/18	10 pcs	0 pcs	10 pcs	\$10.35/pcs	\$103.50
	181421			Firmed	-	8/30/18	30 pcs	0 pcs	30 pcs	\$10.35/pcs	\$310.50
Sub Total:							40	0	40		\$414.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	180424	D2224	Rappel Anchor Assembly : Various STC's Issue P/O: _____ Red Anodize as per Dwg D2224 MIL-A-8625	Firmed	-	8/30/18	4 pcs	0 pcs	4 pcs	\$31.65/pcs	\$126.60
Grand Total:											\$1,055.00
Order Notes											
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.											

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Plex 8/14/18 2:18 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915809

Date: 17-Aug-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 each	Part: D2224 ✓ Rappel Anchor Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils) Job: 23585	Rev: E PO: PO040733 Line: 4	DAS 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 17/8/18 Certified Signature: Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			